

Accessories

Hydro-pneumatal feed unit PV 12 and PV 20



Hydro-pneumatal feed unit for semi-automatic production drilling up to 12 and 20mm drilling capacity respectively. Continuously adjustable feed rates, optional also with final stop retardation and chip breakage control.

Working cycle:

- rapid feed to workpiece
- drilling with constant, continuously variable feed rate
- rapid return to start position

Technical description	PV 12	PV 20
max. feed rate	3000 mm/min	2000 mm/min
max. compound power at 5 bar	2100 N	3900 N
max. compound power at 6 bar	2500 N	4800 N
max. compound power at 7 bar	3000 N	5800 N
Repetition accuracy of the spindle	0,1 mm	0,1 mm
Air consumption	0,6 l/pass	3,3 l/pass

Options:

Final stop retardation and chip breakage control. Foot switch to start feed

Drum-Stop Revolver-Stop



Mechanical, 6 different drilling depths adjustable

For drilling machines 43552
For thread cutting machines 67915

Drill guard

Protective devices for covering the tool, fits to all MAXION drilling and thread cutting machines.



Mechanical drill guard for machines BT 6 – BS 20 and BT 25 - BS 50 without automatic feed:

- 3 side protection against contact
- telescopic adjustment
- big sized vision panel



For machines with automatic feed.
Drill guard BT 6 – BS 20 and BT 25 – BS 50 with electric rapid shut-down of the machine.

Compound tables

	MF-0 for BT 13 and UNIMAX 1	28261
	Table surface	230 x 164 mm
	Long/cross traverse	120 / 110 mm
	Weight	16 kg
	MF-2 for BT 6, BT/BTB/BS 18	15424
	Table surface	430 x 240 mm
	Long/cross traverse	240 / 160 mm
	Weight	57 kg
	MF-3 for BS 20, BT/BS 25, UNIMAX 2 and UNIMAX 3	15397
	Table surface	600 x 240 mm
	Long/cross traverse	350 / 160 mm
	Weight	74 kg
MF-4 for BT/BS 35, BS 40, BS 50 and UNIMAX 4	15421	
Table surface	800 x 240 mm	
Long/cross traverse	470 / 245 mm	
Weight	110 kg	

Revolving drilling heads



Prices on application

Multiple spindle heads



Prices on application

UNIMAX 4 with Revolving drilling head



Prices on application

Machine Lamp



Lamp 230 V, max. 60W
For BT 6 – BT 20 64059
For BT 25 – BS 50 64058



Spot lamp 230/12 V, 20W
HALOFLEX 34012



Spot lamp 230/12 V, 20W
WALDMANN 14270

Key type drill chuck



13 mm 14274
16 mm 14275

Self-cocking drill chuck



13 mm 14277
16 mm 19505

Drill chuck taper



MK 1, MK 2, MK 3, MK 4, MK 5

Machine vices



1 kit clamping screws, jaw width x span opening:

MSP 80, 80 x 80 mm, Weight 5 kg	22620
MSP 100, 100 x 90 mm, Weight 7 kg	22621
MSP 120, 120 x 115 mm, Weight 11,5 kg	22622
MSP 140, 140 x 155 mm, Weight 13,5 kg	22623
MSW 100, Angle tightener MSW 100	30971
MSD 100, Pneumatic vices MSD 100	36888
MSD 140, Pneumatic vices MSD 140	45757