

# Gang Drilling Machines

**MAXION**



## BR 18\*

The BR 18 multi-head units are mounted on cast iron pedestals and can be supplied with 2, 3 or 4 heads. The solid table has one T-slot. The electrical equipment is clearly laid out in a central terminal switch-box.

Distance between units 300 mm,  
Height of table 810 mm,  
Length of table = number of heads x 300 mm,  
Depth of table 460 mm,  
Throat working depth 310 mm.

Alternative heads:  
BT 6, BT 18, BT 15 G, BT 15 GL, BT 15 GLE  
Not with worm gear or PV feed unit.

The total cost of a BR 18 multi-head unit is calculated from the required base, i.e. table bed and cast pedestals, plus the relevant individual prices of the units mounted.

Base BR 18/2	61988
Base BR 18/3	61930
Base BR 18/4	61989
Electrical coolant equipment base price	14247
Each connected unit	14248
Package class	E

## BRK 18\*

The BRK 18 multi-head units are mounted on box-type stands and can be supplied with 3, 4, 5 or 6 units. Each box-type stand has two storage shelves. The heavy, torsionresistant cast-iron table has two T-slots. The electrical equipment is clearly laid out in a central terminal switch-box.

Distance between units 370 mm,  
Height of table 860 mm,  
Length of table = number of heads x 370 mm,  
Depth of table 460 mm,  
Throat working depth 340 mm.

Alternative heads:  
BT 6, BT 18, BT 15 G, BT 15 GL, BT 15 GLE  
For PV empty location necessary.

The total cost of a BRK 18 multi-head unit is calculated from the required base, i.e. table bed and cast pedestals, plus the relevant individual prices of the units mounted.

Base BRK 18/3	61931
Base BRK 18/4	61990
Base BRK 18/5	61991
Base BRK 18/6	61992
Electrical coolant equipment base price	14247
Each connected unit	14248
Package class	E

## BRK 35\*

The BRK 35 multi-head units are mounted on box-type stands and can be supplied with 3, 4, 5 or 6 units. The heavy, torsionresistant cast-iron table has two T-slots. The electrical equipment is clearly laid out in a central terminal switch-box.

Distance between units 450 mm,  
Height of table 860 mm,  
Length of table = number of heads x 450 mm,  
Depth of table 680 mm,  
Throat working depth 460 mm.

Alternative heads:  
BT 25, BT 25 AV, BT 23 GL, BT 35, BT 35 AV, BT 30 GL, BT 30 GLE

The total cost of a BRK 35 multi-head unit is calculated from the required base, i.e. table bed and cast pedestals, plus the relevant individual price of the units mounted.

Base BRK 35/3	61993
Base BRK 35/4	61994
Base BRK 35/5	61995
Base BRK 35/6	61997
Electrical coolant equipment base price	14246
Each connected unit	14248
Package class	E

**Info:**

**ATTENTION!**  
BR 18 base yet only on request.

\* from 2 units the machine is serially equipped with emergency stop button at the sliding operator panel.