



UNIMAX 1E

Option **2 7 9 10 15 38**

Precise, smooth running standard drilling machine, high accuracy and quality. Table height is adjusted via toothed rack and can be swivelled around the column. Motor protection.

Constant capacity	15 mm
Standard capacity	18 mm
Spindle	MT 2
Spindle travel	80 mm
Spindle to column	180 mm
Spindle to table	to 380 mm
Table surface	250 x 220 mm
Column diameter	65 mm
Total height	910 mm
Weight	80 kg
Digital display of spindle speed and drilling depth	
Reverse switch for tapping	
Emergency line breaker	
Motor	0,75 kW
UNIMAX 1E	57256
Infinitely variable spindle speed	
Range A:	730 - 4.000 rpm
Range B:	215 - 1.200 rpm
Package class	A

38 | Drilling Package 58288

1 drill chuck taper MT 2/B 16
1 drill socket MT 2/MT 1
1 machine vice MSP 80
1 self clamping chuck 13 mm/B 16
If required, for tapping with key type chuck



BT 18

Option **1 2 4 5 6 7 8 9 10 12 14 15 39**

Sturdy precision drilling machine. Headstock precisely adjustable to optimal working height. Motor protection, cross lever.

Constant capacity	18 mm
Standard capacity	20 mm
Thread capacity	M 16 (Option)
Spindle	MT 2
Spindle travel	100 mm
Spindle to column	215 mm
Spindle to table	150 to 450 mm
Table surface	220 x 285 mm
Column diameter	75 mm
Total height	max. 950 mm
Weight	85 kg
Pole changing motor	0,7/1,3 kW
BT 18	66402
10 Spindle speeds	240 - 3.800 rpm
BT 18 ST	66403
Infinitely variable spindle speed	100 - 1.800 rpm
BT 18 ST	66404
Infinitely variable spindle speed	200 - 3.600 rpm
Column longer by 200 mm	14154

Please provide an breakout for dipping the column in the base frame.

Delivery class on page 18	I
Package class	B

39 | Drilling Package 45105

1 drill chuck taper MK 2/B 16
1 drill socket MK 2/MK 1
1 machine vice MSP 120
1 self clamping chuck 16 mm/B 16
If required, for tapping with key type chuck



BTB 18

Option **1 2 3 4 5 7 8 9 10 11 14 15 39**

Sturdy precision drilling machine. Intermediate table with adjustment via rack. Motor protection, cross lever.

Constant capacity	18 mm
Standard capacity	20 mm
Thread capacity	M 16 (Option)
Spindle	MT 2
Spindle travel	100 mm
Spindle to column	215 mm
Spindle to table	to 360 mm
Spindle to base	560 mm
Table surface	350 x 290 mm
Column diameter	75 mm
Total height	1050 mm
Weight	100 kg
Pole changing motor	0,7/1,3 kW
BTB 18	66405
10 Spindle speeds	240 - 3.800 rpm
BTB 18 ST	66406
Infinitely variable spindle speed	100 - 1.800 rpm
BTB 18 ST	66407
Infinitely variable spindle speed	200 - 3.600 rpm
Package class	B

NEW:

Digital display for rotation speed for **BT 18 ST** and **BTB 18 ST** as standard.