

<p>1 Drilling depth with fine adjustment</p> 	<p>2 Floor units</p> 	<p>3 Swiveling table</p> 	<p>4 Threading attachment</p> 	
<p>BT 13 / UNIMAX 1 without door (WDH 225x380x660 mm, 15 kg) UNIMAX 2T (WDH 345x602x730 mm, 45 kg) BT 25/35 (WDH 400x690x720 mm, 65 kg) BT 6/18/15 (WDH 300x470x760 mm, 40 kg)</p>	<p>310 x 220 mm, protractor scale and thrust ring. Only for BTB/BS 18</p>			
<p>5 Digital display</p>  <ul style="list-style-type: none"> • Display for spindle speed for ST-machine • Drilling depth indicator • Machine with automatic feed, programmable 	<p>6 Motorised height adjustment</p>  <p>Including safety stop in final positions, manual clamping</p>	<p>7 Electric cooling unit</p>  <p>With 20 liter coolant tank, including pump, pipe connections, flexible outlet and shut-off valve</p>	<p>8 Fine feed</p> 	<p>9 PV hydro-pneumatic feed unit</p>  <p>Drilling capacity 12 mm 20 mm</p>
<p>10 Compound table</p>  <p>Dimensions and Allocation on Page 19</p>	<p>11 MKF Quick clamping device</p>  <p>MKF 65/65 Z MKF 75 Z</p>	<p>12 Security against torsion</p>  <p>for drilling tables or headstocks standard accuracy $\pm 0,1$ mm at the spindle</p>	<p>13 TVV</p>  <p>Height adjustment on front side</p>	<p>14 Flanged quill</p> 
<p>15 Drill guard electrical/mechanical</p> 	<p>16 Cooling unit</p>  <p>With T-slots in baseplate for BS 35, BS 40, BS 50 and UNIMAX 4 (controlled)</p>	<p>20 Milling cutter chuck BF 16</p>  <p>Clamping range 2 – 16 mm</p>	<p>21 Collet chuck BF 16</p>  <p>Clamping range 2-16 mm</p>	<p>22 Milling cutter chuck ER 32</p>  <p>Clamping range 3 – 20 mm</p>
<p>23 Collet chuck ER 32</p>  <p>Clamping range 3-20 mm</p>	<p>24 Milling cutter chuck HW 3-25</p>  <p>With 16 collet chucks 4-25 mm in handy box</p>	<p>25 Chip tray</p> 	<p>26 Digital display f. both table axes</p> 	<p>27 Fine adj. cam for tapping depth</p> 
<p>28 Foot impulse switch</p> 	<p>29 Two-hand start</p> 	<p>32 Lead screw</p> 	<p>33 Tap holder</p> 	<p>35 Minimum quantity lubrication system</p> 
<p>36 3 feeds AV</p>  <p>for BT 25 F for BT 35 F</p>	<p>37 Die holder</p>  <p>Die holder MT 2 Die holder MT 3 Die receptacle for holder MT 2 Die receptacle for holder MT 3</p>	<p>41 Milling package</p>  <p>for UNIMAX 3, see page 9</p>	<p>GSIP-0 M 3 to M 10 GSIP-1 M 8 to M 18 GSIP-2 M 14 to M 30</p>	<p>Including 1,2l storage tank and activation Detached as a module for retrofitting machines, unmounted</p>